



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-212
Job Sheet 177658



322x

Part No: D206-642-212

Job Qty: 1 ea

Part Name: Skidtube RH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV Q SHEET 27 IPP Rev:K 05.07.14 ECN 847 & 901; Add Tow Ring and GHW Kit KJ/CP/JLM IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M EC verified by: JLM IPP REV: 11.11.17 PER IIN REVO DD VERF; EC IPP Rev: O 12.11.21 ECN12-679 DD verf: JLM IPP Rev: P 14.04.24 ECN14-520 DD verf: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Stores/Pkg-1	0.00	MAY 16 2018
110	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging1-2	0.00	MAY 16 2018
120	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC4	0.00	SmB JRB
125	DC	1 pcs	5/18/18	5/18/18	0.00	0.00	DC	0.00	mat. 18/05/18
130	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-1	0.00	SmB JRB
140	QC21-FG	1 Ea	5/18/18	5/18/18	0.00	0.00	QC21	0.00	mat. 18/05/18

Part Op 125 - Photocopy bluefile & type labels per PPP206-642-212 CHG008

Descriptions: 130 - Identify and pack for shipping as per PPP D206-642-212 Location : FG083



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S071675



Part: D206-642-212

Job No: 177658

Serial No/Batch: S071675

Revision:

Inspector:

Date: 05/16/18

5042477

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	90-Start up Operation	5038750
AN4-6A	Bolt	12 Ea (12 ea)	90-Start up Operation	5044186
AN4C5A	Bolt	1 Ea (1 ea)	90-Start up Operation	5019407.
AN5-11A	Bolt	4 Ea (4 ea)	90-Start up Operation	5003927.
AN5-7A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM123355
AN6-44A	Bolt	2 Ea (2 ea)	90-Start up Operation	M123265
D206-642-241	Replacement Skidtube, High Gear with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5042477
D206-651-041	206 A/B Ground Handling Wheel	1 Ea (1 ea)	90-Start up Operation	5071508
D2652	Bushing	16 Ea (16 ea)	90-Start up Operation	5043981
D2665-2	Saddle, RH, Fwd, Aft, Out	2 Ea (2 ea)	90-Start up Operation	FL64920.
D2666-2	Saddle, RH, Fwd, Aft, In	2 Ea (2 ea)	90-Start up Operation	5042677x1 5022150 x1
D2712	Set Screw	10 Ea (10 ea)	90-Start up Operation	5031303
D2884	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5022936.
D2885	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	FL62472
D3413-1	O-Ring	1 Ea (1 ea)	90-Start up Operation	FL59722
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	5038764.
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5045961
MS21042L6	Nut	2 Ea (2 ea)	90-Start up Operation	5034399.
NAS1149C0463R Washer		1 Ea (1 ea)	90-Start up Operation	5019381
NAS1149D0363J Washer		8 Ea (8 ea)	90-Start up Operation	5015269
NAS1149D0463J Washer		24 Ea (24 ea)	90-Start up Operation	5045845
NAS1149D0563J Washer		8 Ea (8 ea)	90-Start up Operation	5039036
NAS1149D0663J Washer		4 Ea (4 ea)	90-Start up Operation	5024481.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-41A	8	227	0
	AN4-6A	12	1,198	0
	AN4C5A	1	112	0
	AN5-11A	4	179	0
	AN5-7A	4	3,434	0
	AN6-44A	2	140	0
	D206-642-241	1	3	0
	D206-651-041	1	6	0
	D2652	16	721	0
	D2665-2	2	7	0
	D2666-2	2	4	0
	D2712	10	797	0
	D2884	2	30	0
	D2885	2	38	0
	D3413-1	1	47	0
	MS21042L3	8	1,796	0
	MS21042L4	12	3,013	0
	MS21042L6	2	354	0
	NAS1149C0463R	1	261	0
	NAS1149D0363J	8	3,029	0
	NAS1149D0463J	24	6,473	0
	NAS1149D0563J	8	2,236	0
	NAS1149D0663J	4	1,055	0

Part Specifications

Specifications could not be found.

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4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -257	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-257	WEARSHOE KIT (REPLACES -247)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D4956-13	WEARSHOE (REPLACES D3535-13 + D3536-13)
23A					1	1	D4956-21	WEARSHOE (REPLACES D3535-21 + D3536-21)
24A					1	1	D4956-33	WEARSHOE (REPLACES D3535-33 + D3536-33)
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: Q

Date: 13.08.12

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Description: SKIDTUBE , LH/RH

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